



**F87 M2C REAR EXHAUST AND MID PIPE
INSTALL INSTRUCTIONS.**





Section 1: MID PIPE



Section 2: with 3.5" Band clamp



Section 3: Rear Exhaust with 3.5" Band clamps and Tips.



F Brace: Modified Center Brace



Included Brackets:

Also included:

- 3 – 3.5" Band Clamps – NBC 350
- 3 - Red Hanger – BMW18307583940
- 4 – 8x20mm Flange bolts
- 3 – 8mm Flange nuts
- 3 – 6x12mm flange bolts
- 1 – 1003-19L Diverter Bracket
- 3 – 6x25mm bolts
- 3 – 6mm nuts
- 3 – 10mm spacers



1) Remove gear box exhaust hanger. Will be used to support Section 1.



2) Remove center brace. Will be replaced with AA - F brace.



3) Disconnect Exhaust Flap actuator connectors on both sides.

Picture for illustration.



4) Remove complete exhaust from Down pipe.



5) Remove actuators



6) Install Grey gear box mount onto Mid pipe and install



7) Use F brace to hold up Mid pipe and space (1/2 to 3/8 inch)

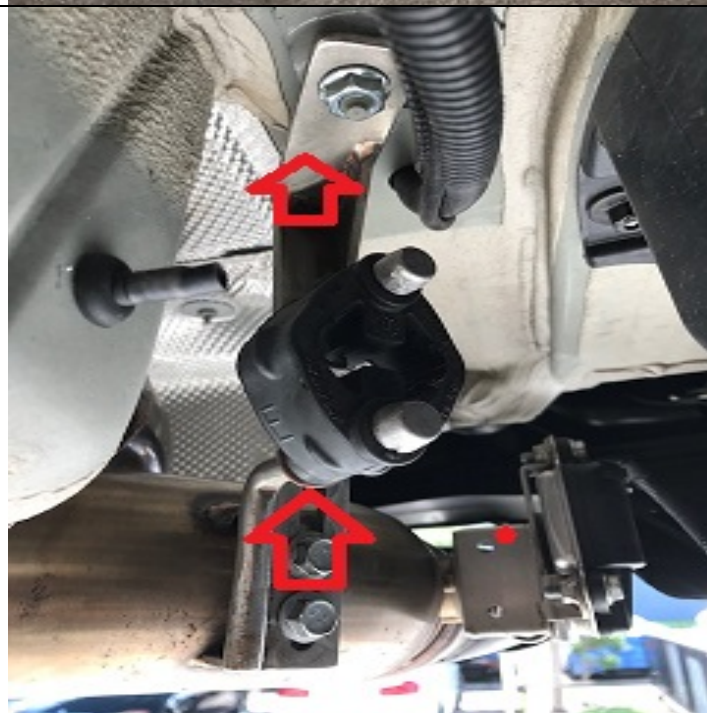


8) Tighten 11mm bolts and gear box mount.



9) Install Section 2

Use Red rubber hanger and bracket to support. Find stud and use 8mm nut provided.

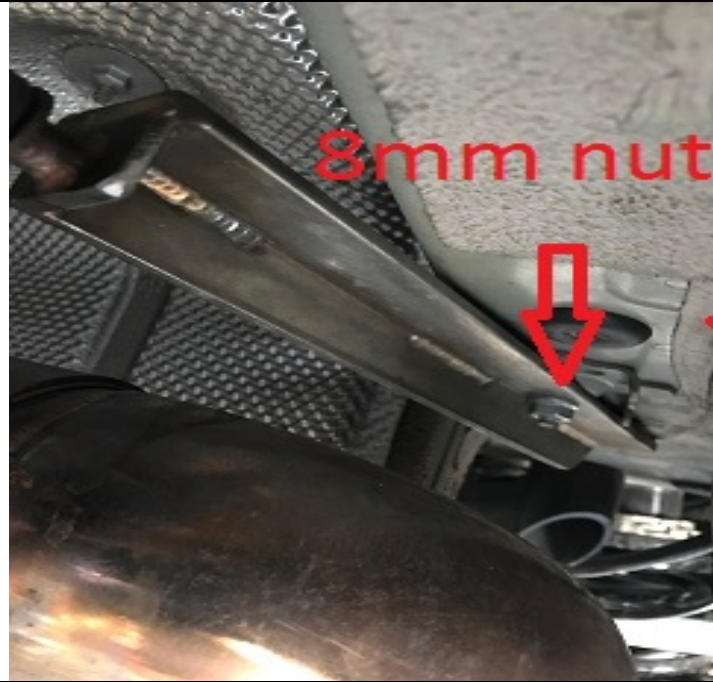


10) Install left side Upper bracket (Has Gusset) use 8mm nut provided.

Install original Black rubber mount

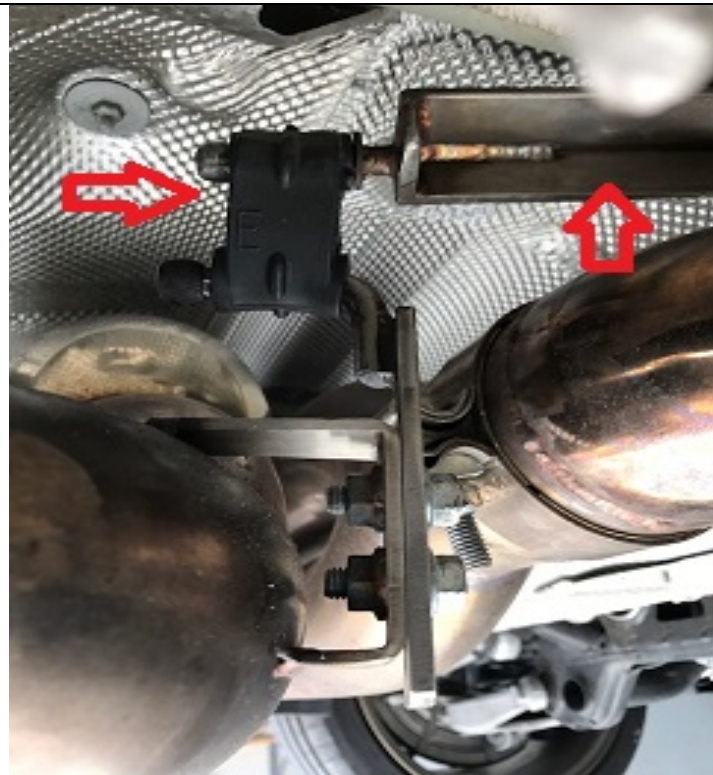
Note: Direction of Left side bracket to exhaust mount.





11) Install right side long bracket.

Locate stud and use 8mm nut provided.



11A) Install right side bracket and original Black rubber mount.

Note: Direction of Right side bracket on exhaust mount.





12) Install rear muffler assembly.

Pre-mount Flap actuator and spring.



13) Adjust exhaust, tighten bracket and Band clamps.



14) Adjust and tighten tips.