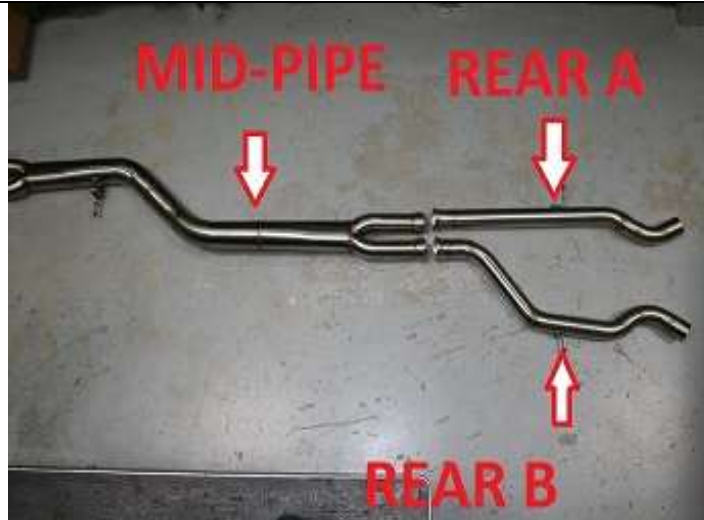




**F80x M4/M3 MID-PIPE INSTALLATION WITH  
STOCK BMW REAR EXHAUST  
( AA-EXHF8XM-MIDPIPE++KIT)**





**PARTS INCLUDED:**

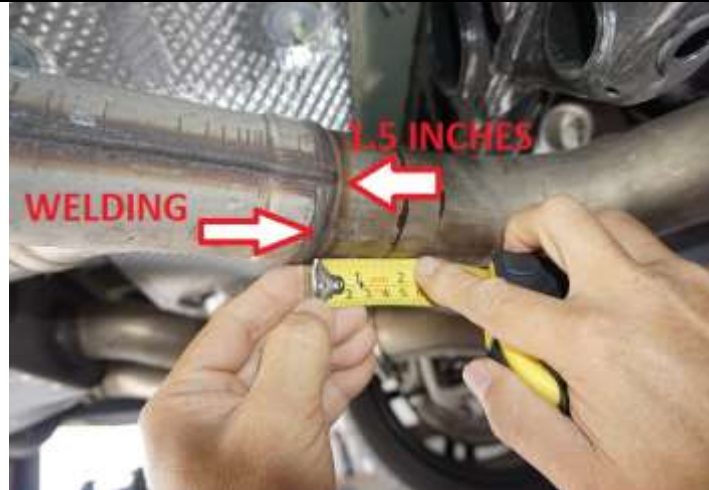
- MID-PIPE**
- REAR (A)**
- REAR (B)**
- 2- BALL CLAMPS**
- 2- 65MM CLAMPS**



1. CUSTOMERS USING AA MID-PIPE WITH A STOCK M4/M3 REAR EXHAUST WILL HAVE TO SEPARATE THE STOCK MID FROM THE REAR PANS.



2. CUT WILL BE MADE AFTER (Y) CONNECTION.



3. MEASURE 1.5 INCHES FROM WELDING.



4. USE HOSE CLAMP TO MAKE EVEN MARK AROUND PIPE.



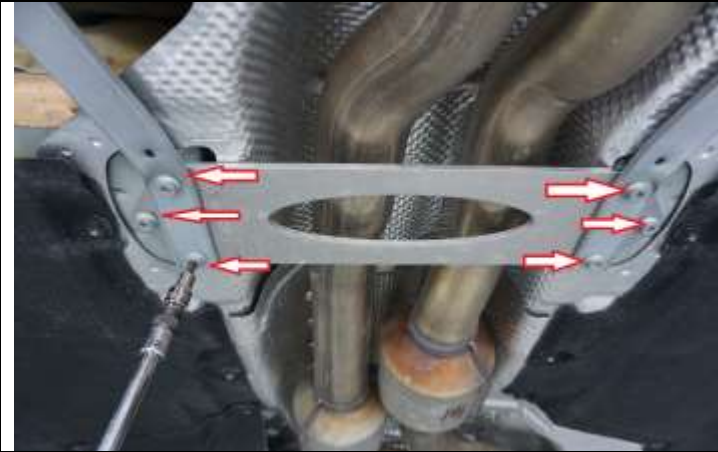
5. 65MM CLAMP



6. CUT WITH SAWZAL.



7. REMOVE 13MM NUTS. T30 TORX BOLTS FOR ALIGNMENT PLATE CAN STAY.



8. REMOVE 6MM ALLEN BOLTS FROM CENTER BRACE.



9. SUPPORT EXHAUST SYSTEM WITH SUITABLE JACKS. REMOVE GREY TRANS MOUNT. (13MM).



10. REMOVE LEFT AND RIGHT DIFF RED MOUNTS (13MM AND 8MM)



11. REMOVE ENTIRE MID-PIPE



12. SWAP OVER THE 3 EXHAUST MOUNTS.

INSTALLATION



13. INSTALL MID-PIPE. SNUG 13MM NUTS.



14. USE TRANS MOUNT TO SUPPORT.



15. USE CENTER PLATE TO SUPPORT.



16. SLIDE ON BALL CLAMPS, POSITION BOLT HEADS ON THE INSIDE.



17. MOUNT PART REAR (B).



18. MOUNT PART REAR (A).



19. SNUG BALL CLAMPS (13MM) WITH BOLT END TOWARDS BOTTOM OF CAR. WILL NEED TO REPOSITION WHEN REAR EXHAUST ATTACHED.





20. TIGHTEN ALL NUTS AND BOLTS FOR MID-PIPE.



21. REAR PIPES AND EXHAUST SHOULD ALMOST TOUCH.



22. SLIDE ON 65MM CLAMPS TO REAR A AND B. MAKE SURE NUTS ARE ACCESSABLE.



23. SLIDE BOTH CLAMPS OVER EXHAUST PIPES TILL IT ALMOST TOUCHES THE WELD.

TIGHTEN.



24. RECHECK ALL CLAMPS AND RETIGHTEN ALL NUT AND BOLTS.