



## **BMW F10 550i Rear Exhaust**

Installation time 1.5hrs)



**NOTE:** Style of rear bumper diffuser shown is for illustration use ONLY. Actual part supplied in kit is a BMW factory part.



To remove factory exhaust the pipe will have to be cut.

**Tools:**

- Sawzal or Die grinder
- 13mm wrench or socket
- Pry bar
- Tape measure



Measure 3.5 inches (90mm) from bracket and mark, passenger side.



Measure and mark drivers side 3.5 inches (90mm)



Cut with Saw zal or Die grinder.



Separate muffler.



Each exhaust has 2 hangers  
-Separate the mufflers and  
leave the hangers.



Pry off hanger with large screw driver.



Remove both muffler pans.



Insert new muffler hanger brackets. Short brackets to back of car.

**Note:**  
mark left and right



Long brackets go towards front of car.

**Note:**  
mark left and right.



Slip on muffler making sure to slide over clamps first.



Face clamps so that they can be turned up to the side. This will provide more ground clearance for the exhaust.



Align brackets and insert bolts and washers. Leave loose till all brackets are bolted up.



Do the same for long brackets.



Adjust mufflers making sure there is clearance between the pipe and the body of the car.



Adjust tip spacing



Tighten bolts



Tighten clamps.



Check spacing.

Thanks for purchasing the Active Autowerke exhaust. If you have any questions, just contact us.

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