



E9X (328) REAR EXHAUST
(Install time 1.0 hour)



NOTE:

On certain models E9x 328i, the pipe entering the rear muffler can is not round but more of an oblong shape.

The Active Autowerke rear exhaust is made to replace those models with a round pipe that enters the rear exhaust. You will have to cut the factory round pipe to install this exhaust and with the use of the TORCA clamp provided; one can easily secure the new rear exhaust.

Before cutting, please confirm that your model has the round pipe.



To remove factory exhaust the pipe will have to be cut.

Tools:
Sawzal or Die grinder
6mm Allen key or socket
Pry bar
Tape measure



Measure 2.5 inches from back of the muffler pan and mark.

Cut with Saw or die grinder.

Picture shows 2.5 INCHES



With pipe separated slide muffler out of the Red rubber hangers.

De bur end of pipe that remains on the car.



Factory muffler removed.



Slide the new exhaust on to the pipe and hangers will align with original rubber mounts. Insert into hangers.

May need to silicone mounts for easy install.



Muffer hangers are adjustable for height. Set muffer to desired position and tighten hangers.

Position pipe clamp and tighten.



Muffer tips are adjustable, position to desired length and tighten.



Final position