



## INSTRUCTIONS

**BMW E9x M3  
2007 -**

# **Active Autowerke Stainless Exhaust TSP TEST Pipe**

**Tools Needed:**

- 11mm, 13mm, 17mm Socket
- 3/8" Ratchet, extension
- 11, 13, 17mm Wrench
- Assorted TORX Sockets
- AxeSaw

Congratulations on the Active Autowerke all stainless TSP exhaust for the BMW E9x M3.

Please read and follow these instructions before installation.

It is best NOT TO TIGHTEN any clamps or bolts initially but just have the exhaust system SNUG until fully installed. After proper clearances and spacing are made, one can then secure all clamps and hardware for that final fitment.

**DO NOT USE AIR TOOLS TO TIGHTEN CLAMPS**

## Parts Included





Factory exhaust removed



Another view

Notice that the PASSENGER and DRIVER catalyts have mounting brackets welded in different locations

Sides will be identified PASSENGER and DRIVER with references points for making cuts



Sides are identified for later reference

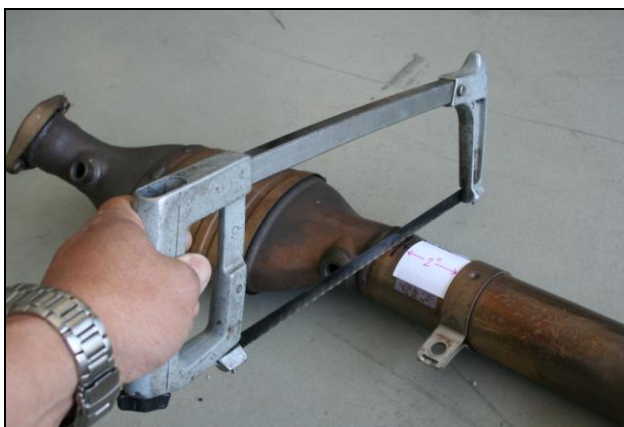
Notice that the PASSENGER and DRIVER catalyts have mounting brackets welded in different locations



On the PASSEGER side, measure **2.00"** forward of the bracket to make the cut



Measure **2.00"** from the base of the PASSENGER bracket and mark for the cut



Making the cut on the PASSENGER side



Made the cut on the  
PASSENGER side



Fitting the TSP on the  
PASSENGER side

PASSENGER TSP does  
not have the support brace



On the DRIVER side, line up  
to make the cut at the base  
of the support



DRIVERS side



Making the cut on the DRIVER side



Using a hammer, remove the factory support brace



Making the cut on the  
DRIVER side



Fitting the TSP on the  
DRIVER side

DRIVER TSP does have  
the support brace



Ready to be installed

Use the TORCA Clamps  
supplied and install

Install in reverse order

Thanks for purchasing the Active Autowerke TSP – Test Pipe. If you have any questions just contact us

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