



Installation Manual:

Active Autowerke - F87 M2C Rear Exhaust System

DISCLAIMER

The below information assumes that the purchaser has signed the “Off Road Use Only Waiver” form that can be found at the following url:

<http://images.activeautowerke.com/Installation%20PDF%27s/vehiclewaiver2.pdf>

The above waiver must be signed and submitted to Active Autowerke prior to purchase of the performance products.

Prior to beginning the installation process – please read the following instruction manual carefully and in full. Ensure that all necessary parts are available to perform the complete installation.

By the Installation of the Active Autowerke – F87 M2C Rear Exhaust System) – you are agreeing to all terms and conditions stated below:

- The purchaser assumes full responsibility for the use of these products on their automobiles which may or may not conform to applicable laws and regulations for on road or highway use.
- The purchaser acknowledges that Active Autowerke states that products are intended for off road or racetrack use only
- The purchaser agrees that Active Autowerke shall bear no responsibility in ensuring that their automobiles are compliant with State, Federal, Provincial, or local ordinances and emissions authorities.
- The waiver of compliance shall cover all past and future purchases from Active Autowerke
- Active Autowerke assumes no responsibility for damages occurring from misuse, abuse, improper installation, improper operation, lack of responsible care, or part incompatibility issues.

WARRANTY INFORMATION

Included with your purchase of Active Autowerke premium performance products is a warranty card. This warranty card states the following:

Active Autowerke provides a limited one-year warranty against material defects and workmanship for one year (starting from the date of the original purchase). Warranty only applies to the original purchaser and is non-transferrable.

Exceptions to the warranty include but are not limited to “wear and tear” such as brake rotors, brake pads, flywheels and clutches and “garage sale” items (of which deposits and sales are FINAL and non-refundable).

Warranty will be VOID if:

- The product is abused, misused, or improperly maintained
- Repairs have been made or attempted by anyone other than an authorized Active Autowerke repair or maintenance facility
- Repairs are required due to normal “wear and tear” and regular usage
- Alterations or Modifications are made to the original Active Autowerke Product
- The Product is classified as “Consumable”
- The Product has been involved in an automobile accident or there is excessive damage to the product not caused by material workmanship or material defects

The warranty is limited to repairs and/or replacements of the product or part(s) found to be defective without additional charges to the purchaser. Active Autowerke reserves the right to refund the complete purchase price for the defective item ONLY and will not be held liable for losses or damages arising from the defect.

If a part component from Active Autowerke product, system, kit is found to be defective – this warranty shall only apply to the defective part or component and shall not require Active Autowerke to repair, replace, or refund the complete Active Autowerke product, system or kit.

MINIMUM REQUIRED TOOLS

- Lubrication Spray
- Sawzall or Preferred Cutting Tool
- 6mm Allen socket



F87 M2C Rear Exhaust System (Included Parts):



Pictured: Rear Exhaust, Pipe Rear A, Pipe Rear B, Tips and

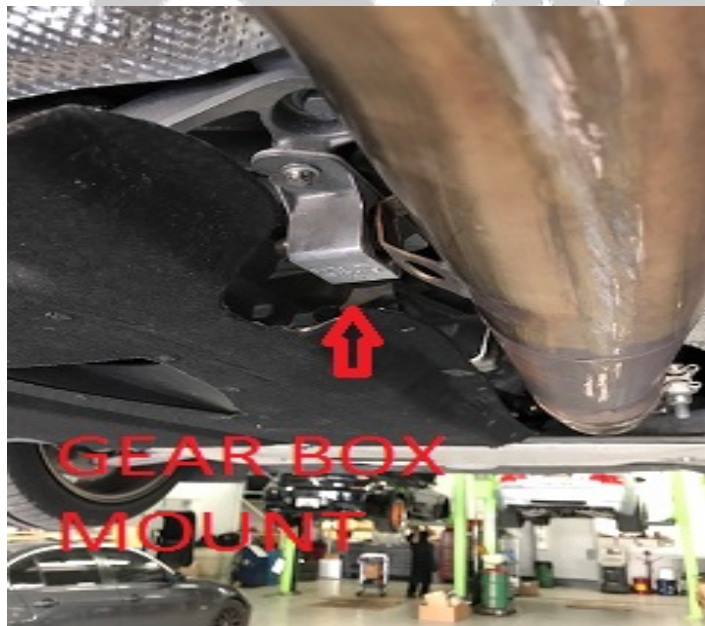
- Active Autowerke Rear Exhaust
- Pipe Rear A
- Pipe Rear B
- Valve Extension Cables
- Tips

Step 1

M2C Rear Exhaust (11-067 Jagger Box) can be installed with 1002JM2, 1002JM2EL or factory Mid pipe.

For installation with factory mid pipe, remove mid pipe to cut.

Remove gear box exhaust hanger.



Step 2

Remove center brace.



Disconnect exhaust flap actuator connectors for both sides.



Step 3

Remove complete exhaust from down pipe.

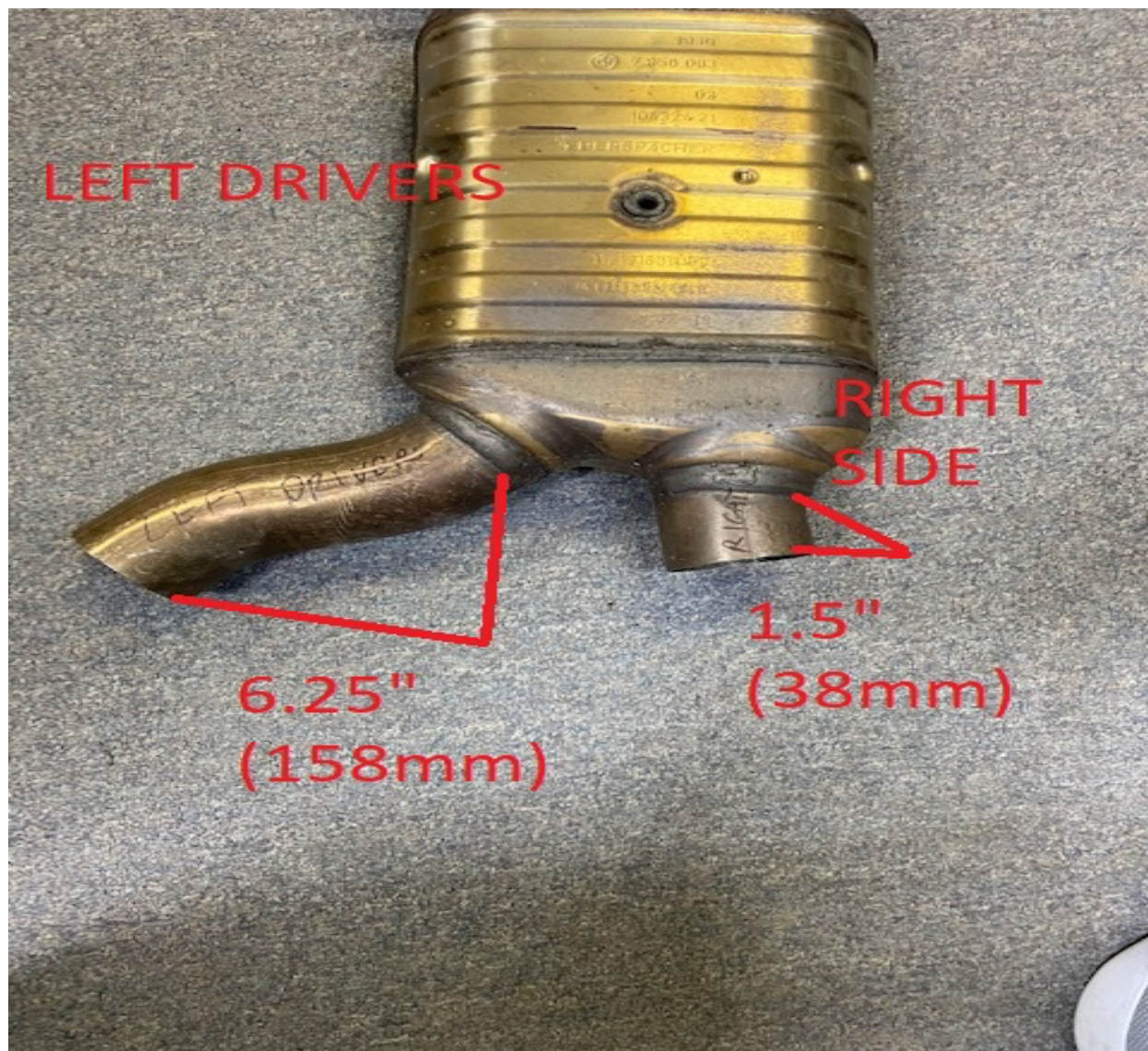


Remove actuators.



Step 4

Mark Left side 6.25" (158mm) from weld, mark right side 1.5" (38mm) from weld. MAKE SURE CUT IS PERPENDICULAR TO PIPE. Cut with Sawzall or disc grinder.



Step 5



Active®
AUTOWERKE
Established 1981

Step 6

Install mid pipe, put back cross brace and space mid pipe 0.5" above cross brace (wood or foam block), connect gear box mount.



PICTURE FOR ILLUSTRATION (HAS ACTIVE CROSS BRACE – USED WITH 1002JM2 AND 1002JM2EL).

Pre mount actuators with new C clip springs, before mounting rear pan. Make sure spring will not touch when rotated.



Step 7

Mount rear exhaust pan. Reuse rubber mounts from factory rear.

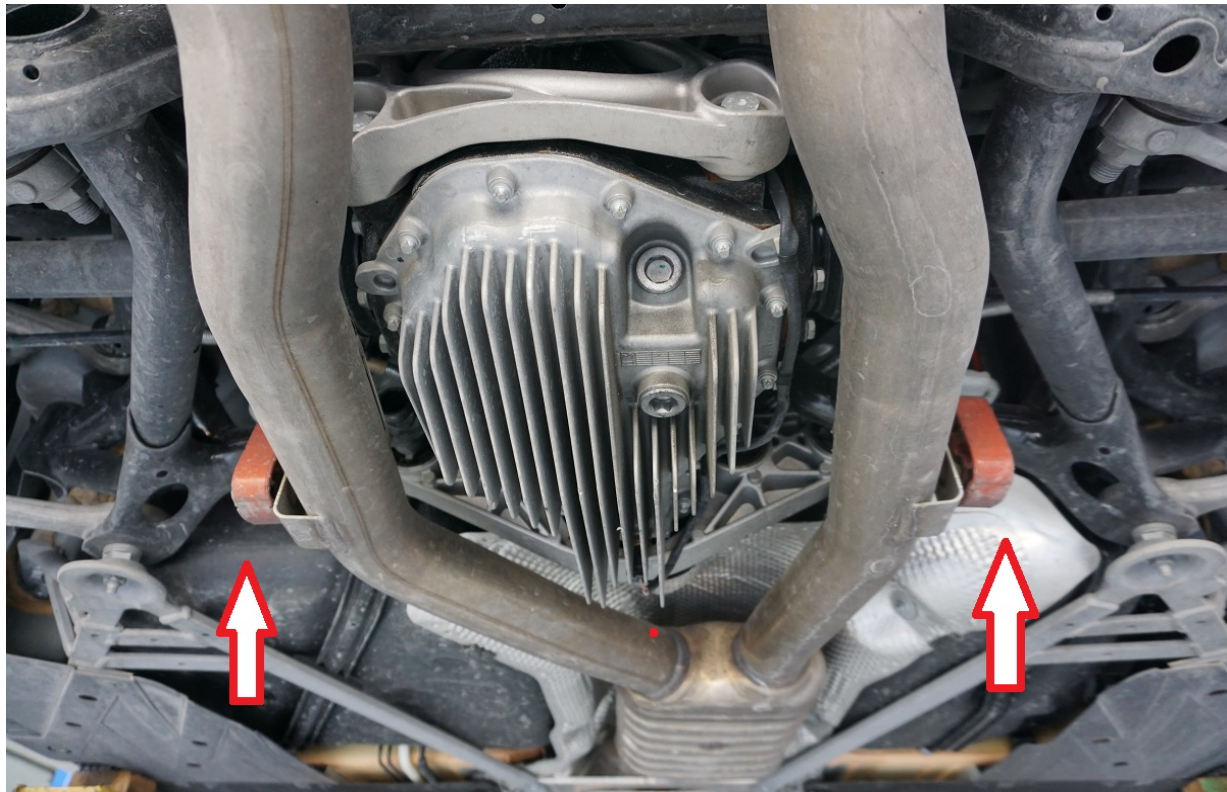


Active[®]
AUTOWERKE
Established 1981



Step 8

Remove left and right Diff “Red Mounts” and install on short new pipes.



Step 9

Connect mid pipe to rear pan using short pipes.



Use Torca clamps to connect.



Step 10

Install and adjust tips. Connect actuators with supplied pig tail wires.



Active[®]
AUTOWERKE
Established 1981